



# EnViramid® N2335HL BK

Ravago Manufacturing Americas - Polyamide 6

Monday, November 4, 2019

## General Information

### Product Description

Nylon 6, 35% Glass Filled

### General

Material Status	• Commercial: Active
Availability	• North America
Filler / Reinforcement	• Glass Fiber, 35% Filler by Weight
Recycled Content	• Yes
RoHS Compliance	• RoHS Compliant
UL File Number	• E157012

## ASTM & ISO Properties <sup>1</sup>

Physical	Nominal Value	Unit	Test Method
Density	1.41	g/cm <sup>3</sup>	ISO 1183
Molding Shrinkage - Flow (0.125 in)	0.10 to 0.50	%	ISO 294-4
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Break)	21000	psi	ISO 527-2
Tensile Strain (Break)	2.2	%	ISO 527-2
Flexural Modulus	1.09E+6	psi	ISO 178
Flexural Stress	24700	psi	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength	4.8	ft-lb/in <sup>2</sup>	ISO 179
Notched Izod Impact Strength	4.8	ft-lb/in <sup>2</sup>	ISO 180
Thermal	Nominal Value	Unit	Test Method
Heat Deflection Temperature (264 psi, Unannealed)	365	°F	ISO 75-2/A
Flammability	Nominal Value	Unit	Test Method
Flame Rating (0.06 in)	HB		UL 94

### Notes

<sup>1</sup> Typical properties: these are not to be construed as specifications.